

# Food & Beverage Can Washers



# Leading the can washing industry since 1965

Cincinnati Industrial Machinery is the pioneer in two-piece aluminum and steel can processing technology. CIM has installed more than 450 can processing machines world-wide. As the world's most experienced manufacturer of can washers, wash coaters, ovens and dryers, we can provide your company with the equipment you need to match the custom conditions of any can line. Our experienced engineers and industrial designers are responsible for the major advancements in can washing and drying found in today's machines throughout the industry. By combining our washing, drying and curing technologies, we provide you with the competitive advantage that cannot be found anywhere else.

- Washers range in capability from 1,000 to 6,000 cans per minute
- OEM parts, service, and outstanding warranty
- 24/7 continuous equipment operation
- Experience working with world-wide Fortune100 customers

# **Food & Beverage Can Washers**

#### **Specifications**

#### **Production Capacity**

Up to 6,000 CPM

#### Tin Line Height

5 to 6ft. (1,525 to 1,830 mm)

#### **Belt Width**

4 to 8ft. (1,220 to 2,440 mm)

#### Can Sizes

(Dia. x Ht.) 202 to 307 x 306 to 900

#### **Pack Density**

95%

#### **Uptime Reliability**

99%

#### **Spoilage Rate**

0.1%

## **Cleaning Process**

Pre-rinse, Pre-wash, D.O. #1, Rinse #1, Treatment, D.O. #2 Rinse, D.I. Rinse & M.E. with optional split rinses

## **Operator Friendly**

Single point quick adjust blow-offs, hold-downs & vacuum transfer

# **Money Saving Features**

- Insulated hot water supply & return mains
- Water conserving backflows
- · Interstage blow-off's
- Mutiple drag out stages
- Entrance & wash stage moisture eliminators
- Variable process control (Pre-wash, Wash, Treatment & Backflows)
- Pre-wash & wash stage coalescers
- M.E. stage foam suppression
- Belt suction devices with moisture eliminating media
- VFD's on all pumps, blowers & conveyors
- Pre-wash, Wash and Treatment tank insulation
- CIM-Chem chemical control system

#### **Pumps**

ANSI & ISO horizontal or veritical multi-stage

## Voltages

380-480 v/3 Ph/50, 60 Hz, or as required

# **Maintenance Friendly**

- Quarter turn quick release riser couplings
- · Direct drive blowers
- Split roof housing access panels
- Patented quarter turn spray nozzle assembly
- Washer roof mounted exhausters
- Standby treatment heat exchanger
- Remote motor disconnects
- Washer housing handrail and ladder
- Trip free housing roof

#### Heat

Externally mounted plate & frame hot water heat exchanges

#### Controls Scheme

Allen-Bradley or Siemens PLC & HMI or as required

# Regulations

Conforming to installation site C.E., OSHA

# The CIM Advantage

• Leading the can washing industry since 1965, a pioneer in two-piece aluminum and steel can processing technology

Industry-proven long term reliability with hundreds of machines still in operation with high uptime performance after more than 40 years of production

No subcontract manufacturing. All two-piece can washers including washcoaters, IBOs, and pin ovens are built by CIM personnel

Largest customer base with over 450 processing machines installed worldwide

Operations in both USA and China

Fastest can size changeover time with patented **Automatic Quick Adjust System** 

(Patents: US 10,702,900 & US 11,161,159)

# A comprehensive quality control run-off test is conducted at our plant prior to shipment:

- All can washers and ovens completely assembled to an operating condition under one roof
- Fully heated, run-off with all pumps, blowers, burners, and motors tested and operated (minus chemistry)
- Shortens time to production with onsite reassembly and commissioning completed in less than two weeks



# Contact us today

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